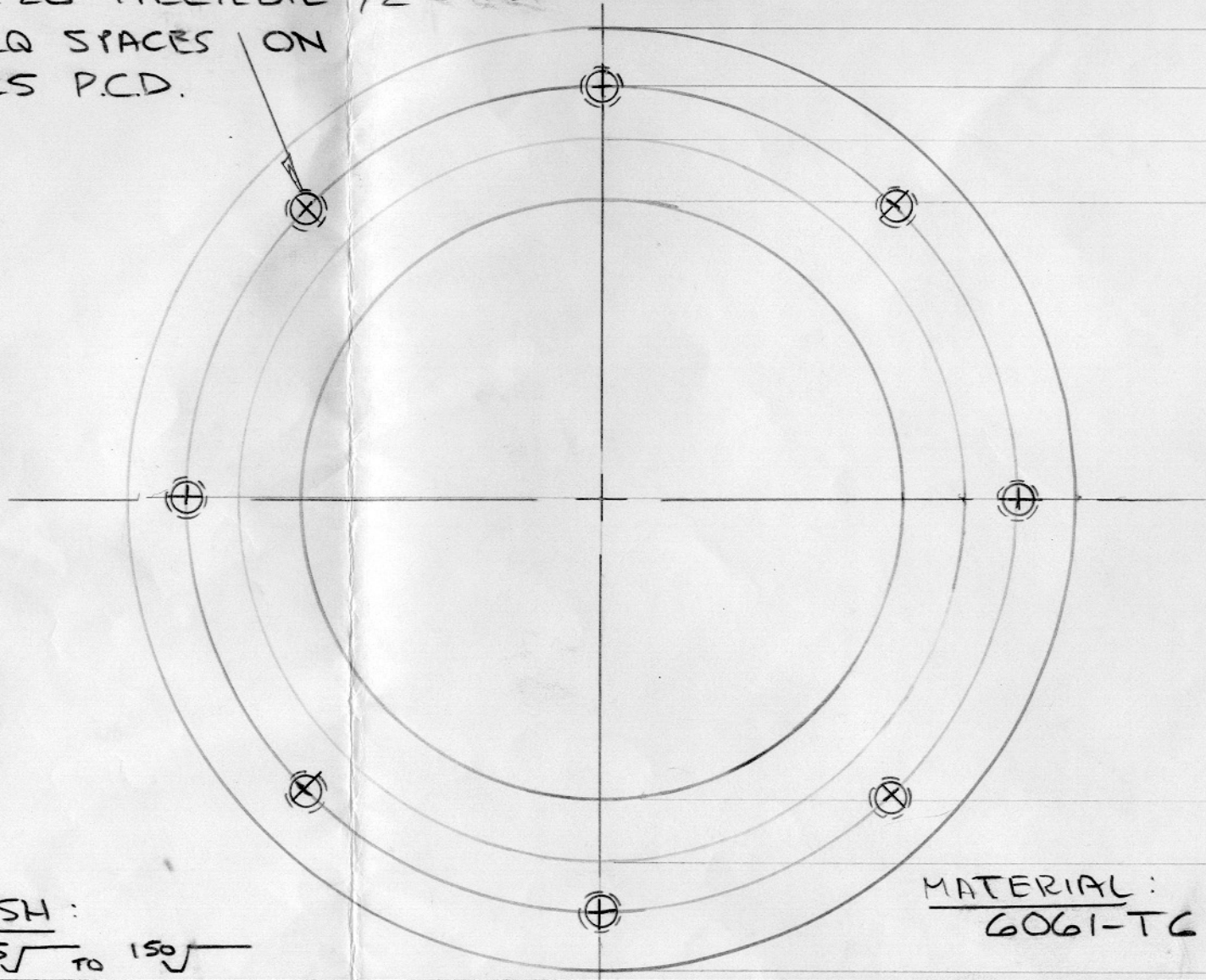
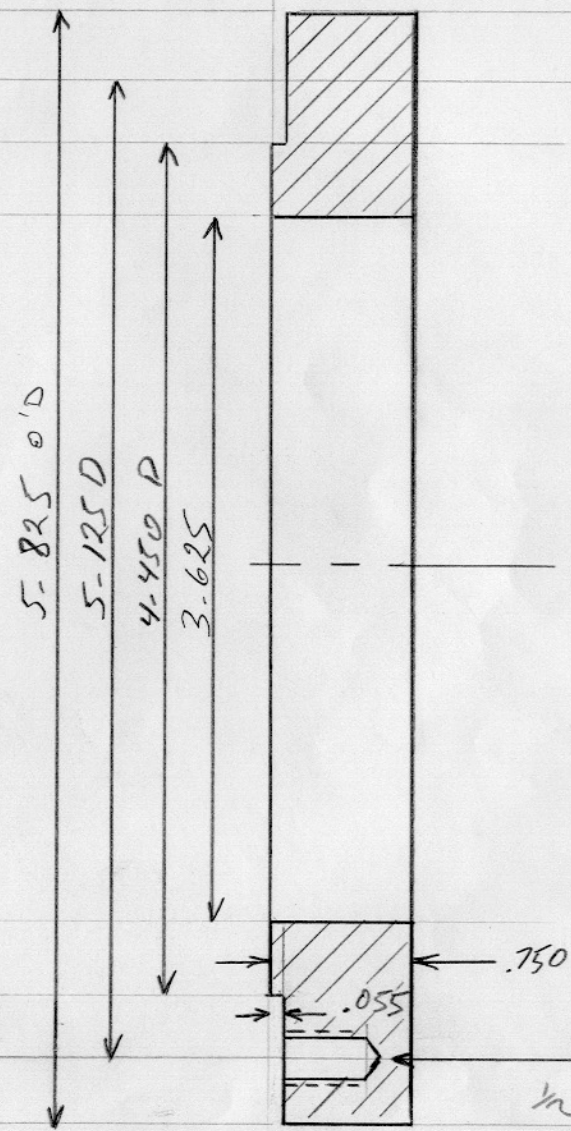


1/4-28 HELICOIL 1/2" TH'D DEPTH
8 EQ SPACES / ON
5.125 P.C.D.



MATERIAL:
6061-T6



1/4 x 28 HELICOIL
IN THREAD DEPTH

D2030

FINISH:
125√ TO 150√

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		QTY REQUIRED		PART NO.		ITEM	DESCRIPTION		MATERIAL		SPEC./VENDOR				
DRAWN				BASIC CODE		DIA. DASH NO N=HEAD NEAR SIDE F=HEAD FAR SIDE		APPROVAL		CONTRACT NO.		DART AERO ACCESSORIES INC							
APPROVED										DRAWN RMK							DATE FEB 11		
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		O=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO W=SPOTWELD				DESIGN RMK		1992		CLIENT		204 FUEL TANK			
		GENERAL		LIMITS		BASIC CODES								TITLE		FILLER SEAL PLATE			
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH S - 7742 5. HOLES PER ANGLE 10387		1. TOLERANCES — .XX ± .030 .XXX ± .010 2. ANGLES 1 ° 3. PARALLELISM 1 .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		BJ=MS20470AD BB=MS20426AD								CODE		DWG. NO. DZ080		REV.	
																SCALE 1:1		SHT 1 OF 1	
REPORT ALL DISCREPANCIES — DO NOT SCALE																			